

## Energy management

### Did you know ...?

That a 1 mm leak in a compressed air pipe can cause additional costs of EUR 120 per year?

And that 50 to 80 leaks of this size incur annual additional costs between EUR 6000 and 9500?

- 1 millimeter leak

Additional costs of EUR 120/Year

- 3 millimeter leak

Additional costs of EUR 1100/Year

How many are in your plant?



### Benefits

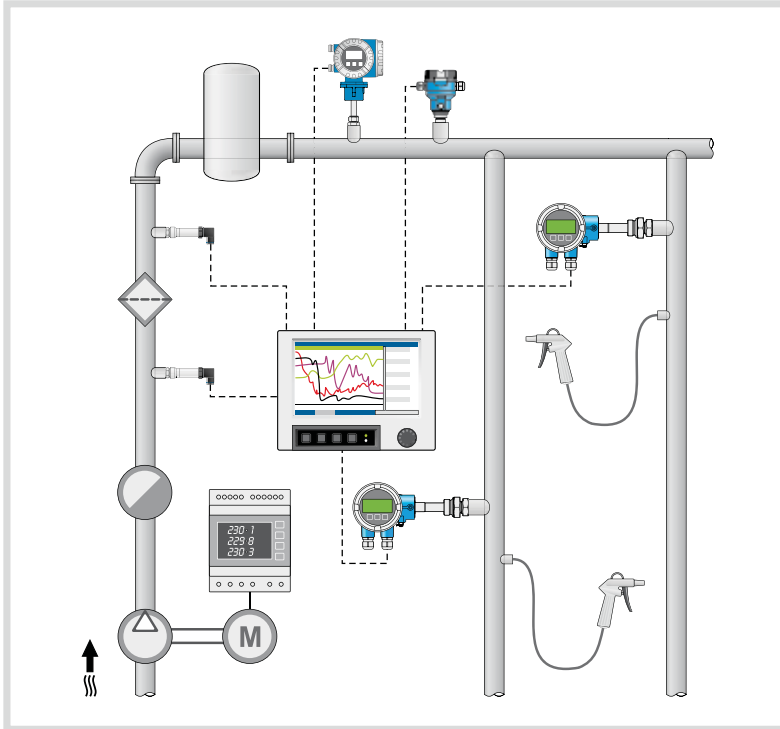
- ❖ Uncover unexploited potential energy savings
- ❖ Automatic tracking of specific energy figures
- ❖ Creates energy forecasts

### Applications

- ❖ Measuring operating equipment and energy source: Compressed air
- ❖ Monitoring energy consumption and the efficiency of compressors



## Our measurement technology For Compressed air



### Energy management software

- Monitor specific energy consumption
- Allocate generation costs across multiple cost centers
- Set and monitor target values based on historic data
- Uncover leaks
- Calculate additional profits due to energy-saving measures



### t-mass 65 / t-mass 150

Thermal flowmeter

- Consumption measurement (standard volume, e.g. Nm<sup>3</sup>)
- Tracing leaks

### Prowirl 72/73

Vortex flowmeter

- Specifically for non-dried and unfiltered compressed air of low quality
- Pressure and temperature compensation via Prowirl, or using an external data manager such as Memograph M



### Cerabar M

Pressure sensor for recording system pressure



### Cerabar T

Pressure sensor for monitoring filters (pressure loss due to blockages)



### Memograph M

Data manager

- Recording (e.g. specific energy consumption, losses)
- Totalising (e.g. performance of multiple compressors)
- Monitoring setpoint values
- Issuing alarms (limit values)

### EngyVolt

Multifunctional electrical energy meter

- Top-hat rail mounting (RV12)
- Panel mounting (RV15)